

LS3-7 Billet Valley Cover Installation Instructions

Supplied Contents

1 x Billet Valley Cover

1 x bag of bolts

Installation Procedure

1: Remove factory Valley Cover. Make sure not to damage the oring sealing plate

2: Make sure the engine block is clean and smooth.

3: Place the factory oring sealing plate on the engine block, and install the billet Valley Cover on top of it.

4: Use the supplied bolts and washers to tighten the Valley Cover to factory torque settings.

5: Provisions for the factory DOD are on the underside of the Valley Cover. Use the factory orings here if required.

NOTE: Breather hole is machined to M14 x 1.5 thread. Its is supplied with a blockoff already screwed into it. If a fitting is required, any motorsports fittings supplier will have a fitting to suit your application.